



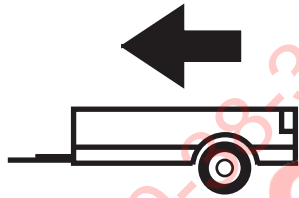
Audi A6 C5 Saloon (incl.Quattro)(excl. RS6)  
 Audi A6 C5 Avant (incl.Quattro)(excl. RS6)

04/1997-04/2004  
 06/1998-02/2005

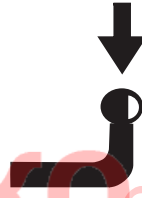
Cat. No. **A/008**

e20

e20\*94/20\*0128\*00



2055kg



85kg

**D = 10,90kN**

**D (kN) =**



MAX kg

x

MAX kg

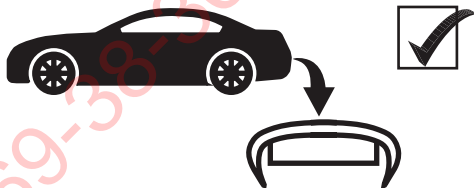
x 0,00981



MAX kg

+

MAX kg

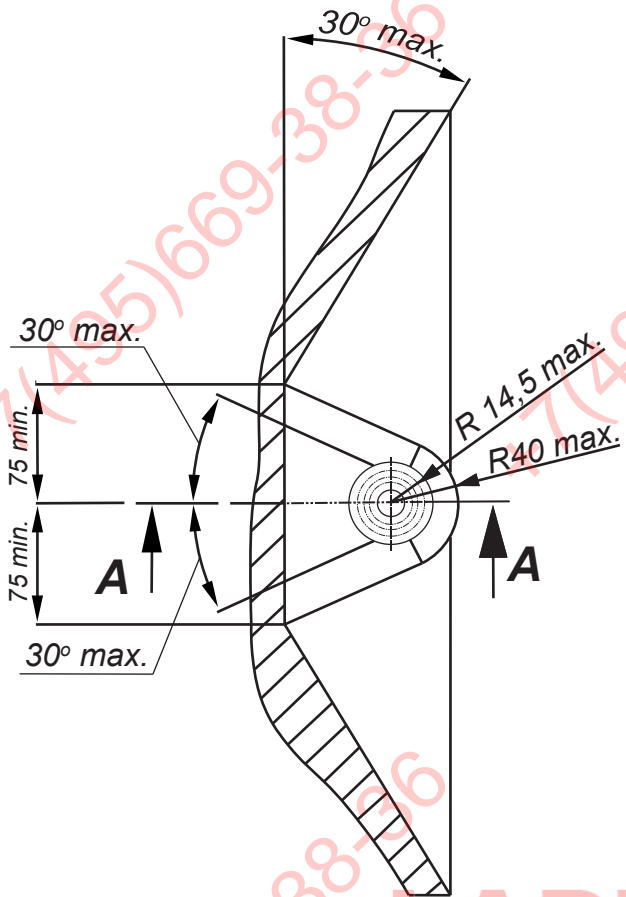


IMIOLA HAK-POL

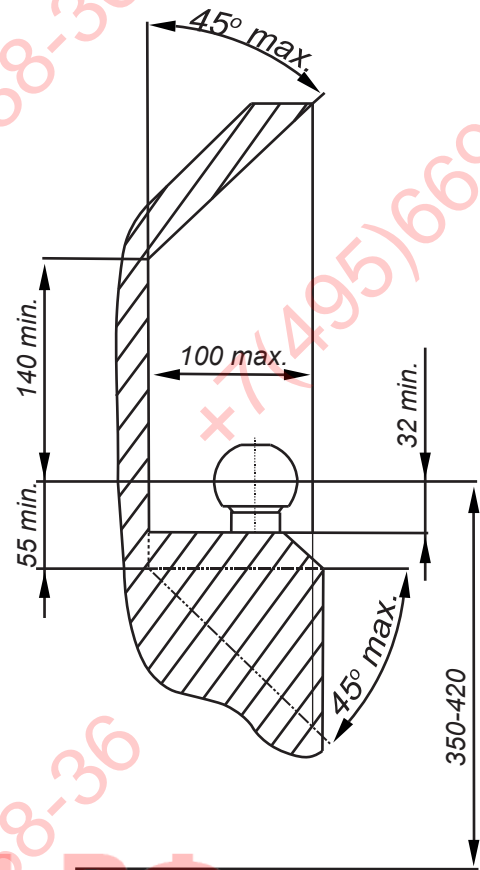
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**PRZEKRÓJ A-A**



**PL** Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.

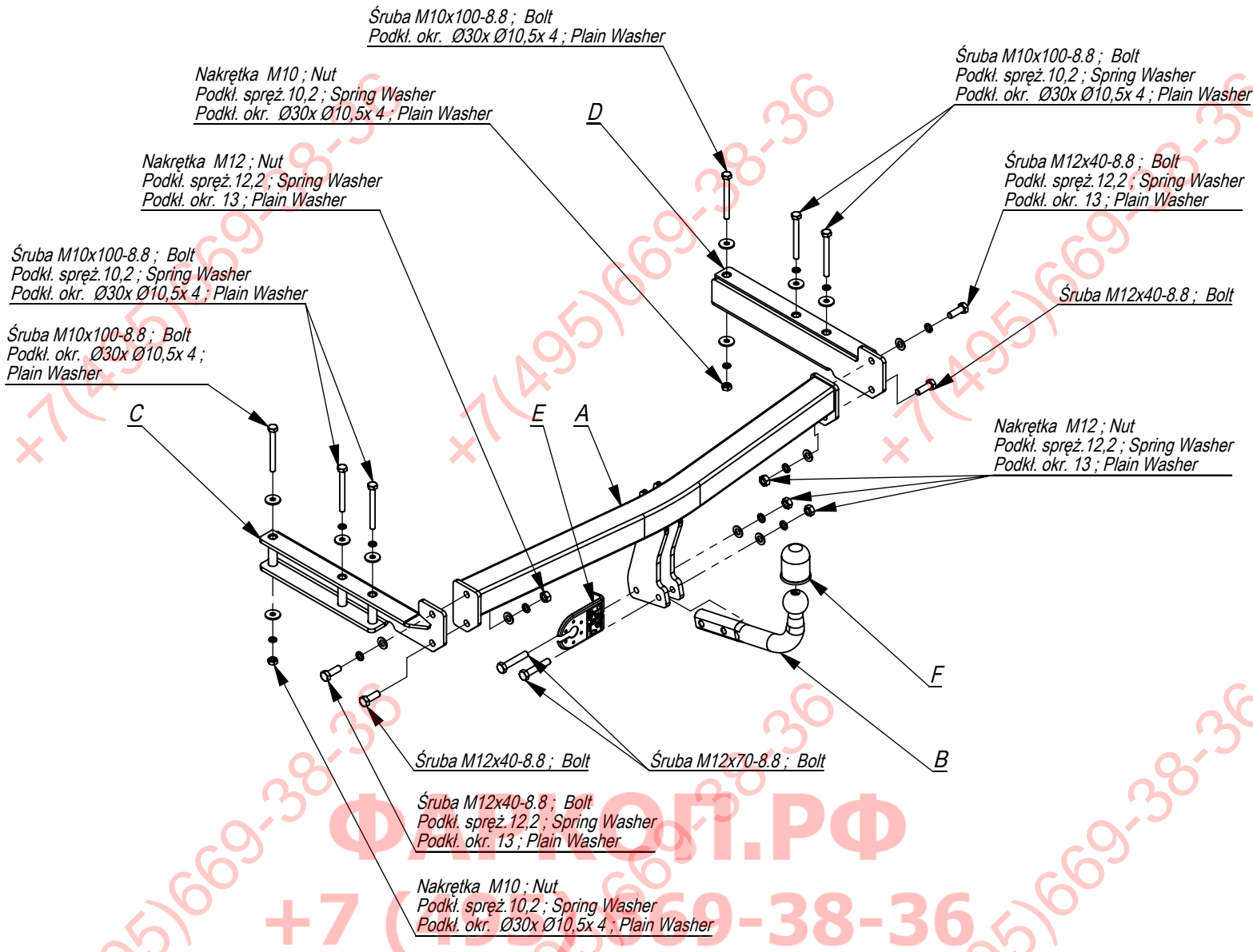
**F** L'espace libre doit être garanti conformément à l'annexe VII, illustration de la réglementation 55.01 CE pour un poids total en charge autorisé du véhicule.

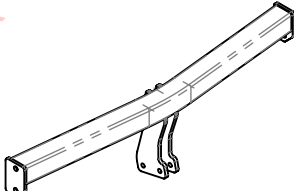
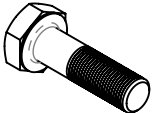
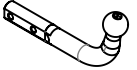

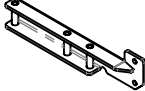

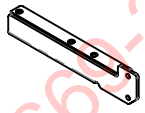



**GB** The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.

**D** Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b abzuhalten bei zulässigem Gesamtgewicht des Fahrzeuges.

Moment skręcający dla śrub i nakrętek (8.8) Torque settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





	A	x1		M12x70	2
				M12x40	4
				M10x100	6
	B	x1		M12	4
				M10	2
	C	x1		Ø30xØ10,5x4	8
				13	6
	D	x1		13	6
				12,2	6
	E	x1		10,2	6
				F	x1





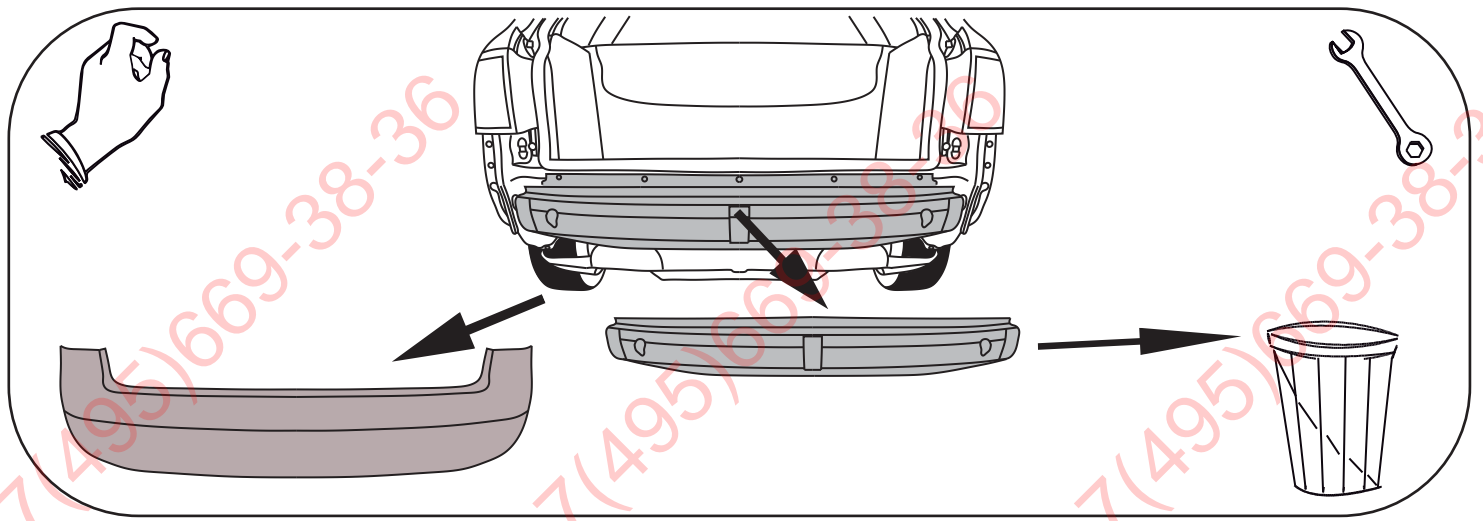
- Zdjąć zderzak.
- Od tylnego pasa samochodu odkręcić belkę zderzeniową (nie będzie już wykorzystana).
- Wsunąć elementy haka C i D w podłużnice. Poprzez technologiczne otwory w podłużnicach skręcić lekko śrubami M10x100 8.8 (pkt 2).
- Do elementów C i D dokręcić belkę haka A śrubami M12x40 8.8 (pkt 1).
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Dokręcić zderzak.
- Dokręcić kulę i blachę gniazda elektrycznego śrubami M12x70 8.8 (pkt 5).
- Podłączyć instalację elektryczną.

- Remove the bumper.
- Unscrew the bumper bar from the rear belt of the car (it will not be used any more).
- Insert elements C and D in the metal clamps. Screw slightly, through the technological holes in the metal clamps, with bolts M10x100 8.8 (point 2).
- Screw the main bar A to the elements C and D with bolts M12x40 8.8 (point 1).
- Tighten all the bolts according to the torque setting- see the table.
- Screw the bumper.
- Fix the ball and electric plate with bolts M12x70 8.8 (point 5).
- Connect the electric wires.

- Déposer le pare-choc,
- Déposer le butoir de l'ail arrière de voiture, (il ne sera plus utilisé),
- Insérer les éléments C et D du crochet dans les longerons, Serrer légèrement les boulons M10x100 8.8 (point 2) à travers les ouvertures,
- Serrer la traverse du crochet A aux éléments C et D avec de boulons M12x40 8.8 (point 1),
- Serrer tous les boulons avec un couple de serrage selon tableau,
- Serrer le pare-chocs.
- Serrer le crochet d'attelage et socle de prise par les boulons M12x70 8.8 (point 5),
- Raccorder le circuit électrique.

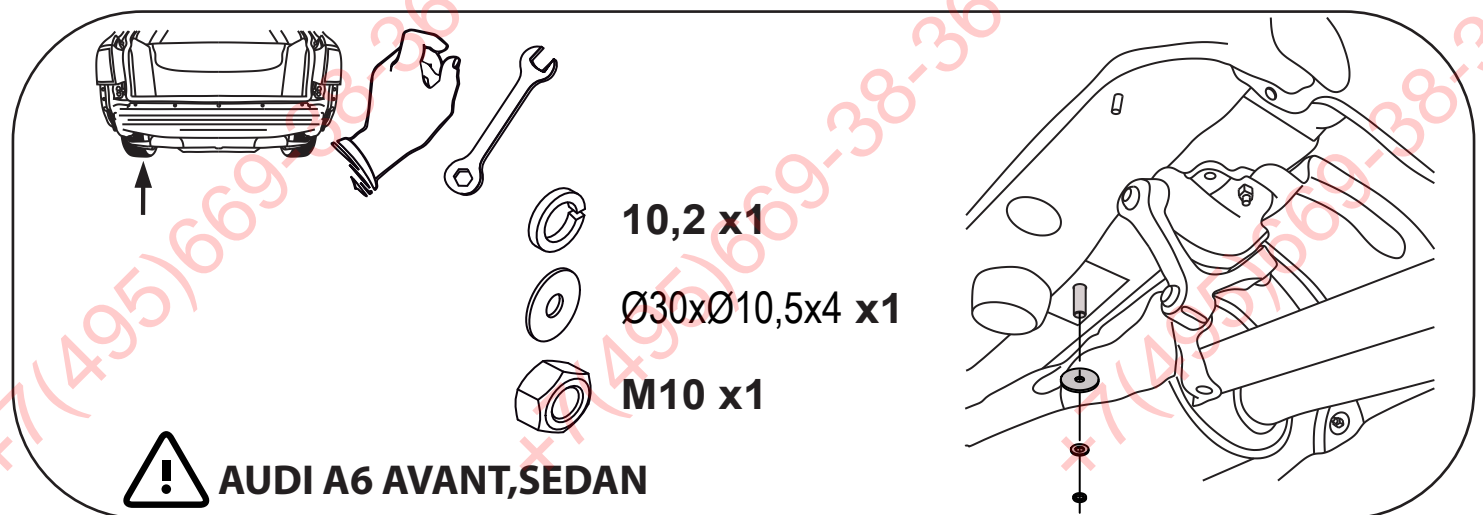
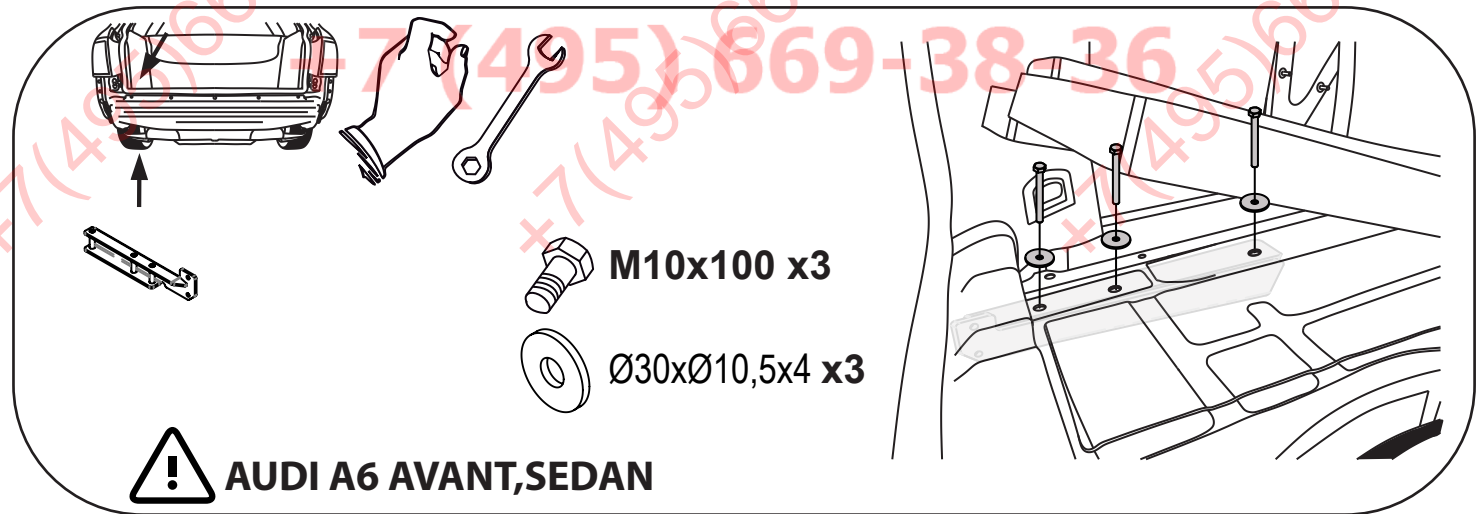
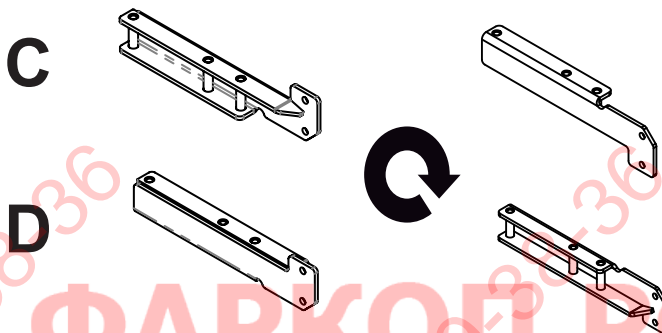
- Die Stoßstange demontieren.
- Von hinteren Karosseriestreifen den Stoßstange Balken abschrauben ( wird nicht mehr benutzt).
- Die Tragteile C und D in die Längsträger schieben. Durch die vom Werk aus in den Längsträgern vorhandenen Öffnungen, mit den Schrauben M10x100 8.8 (Punkt2) locker verschrauben.
- An die Tragteile C und D den Querbalken A mit den Schrauben M12x40 8.8 (Punkt 1) anschrauben.
- Alle Schrauben mit dem in der Tabelle angegebenen Drehmoment festschrauben.
- Die Stoßstange anschrauben.
- Die Kugel und die Steckdosenhalterung mit den Schrauben M12x70 8.8 (Punkt 5) anschrauben.
- Die Elektroinstallation anschließen.

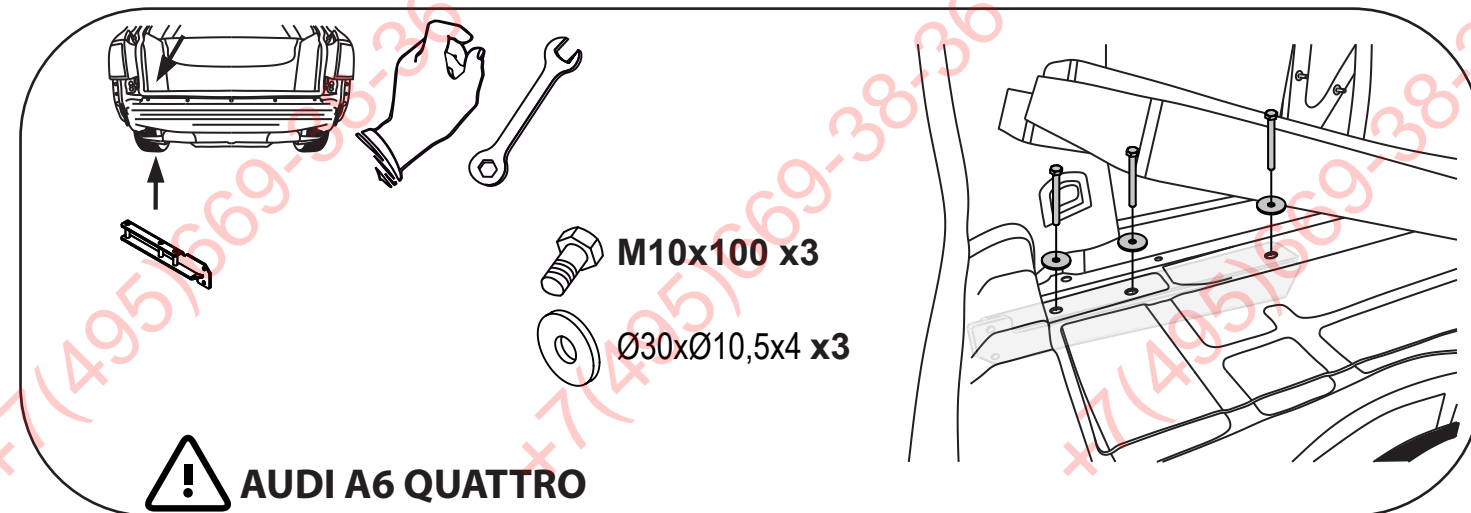
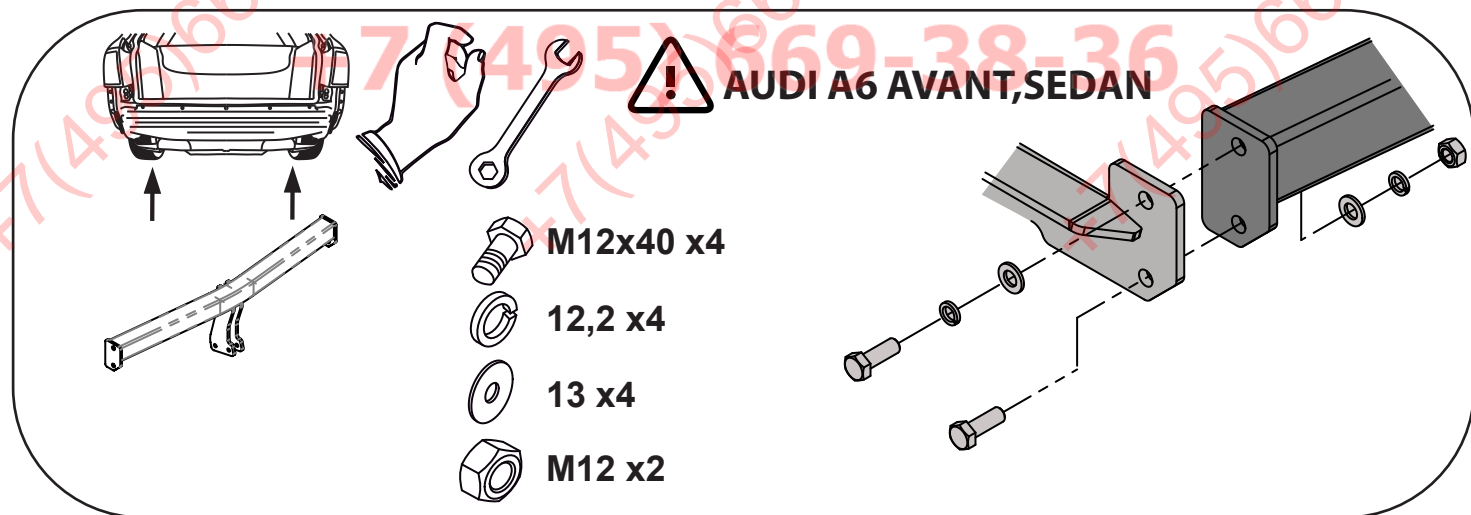
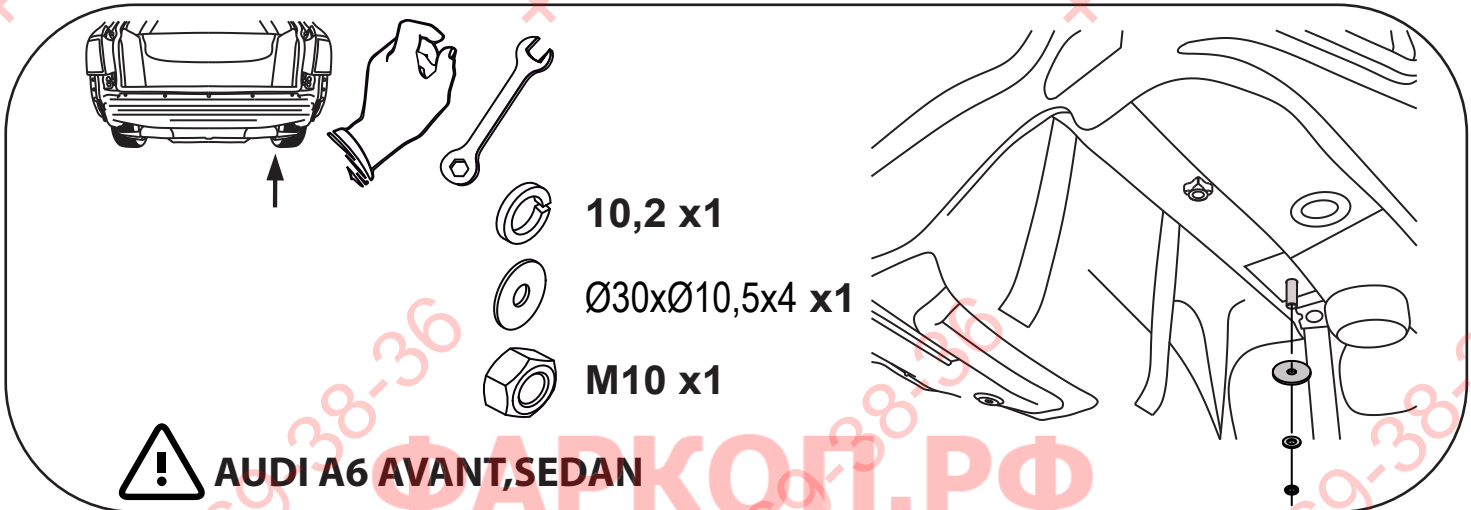
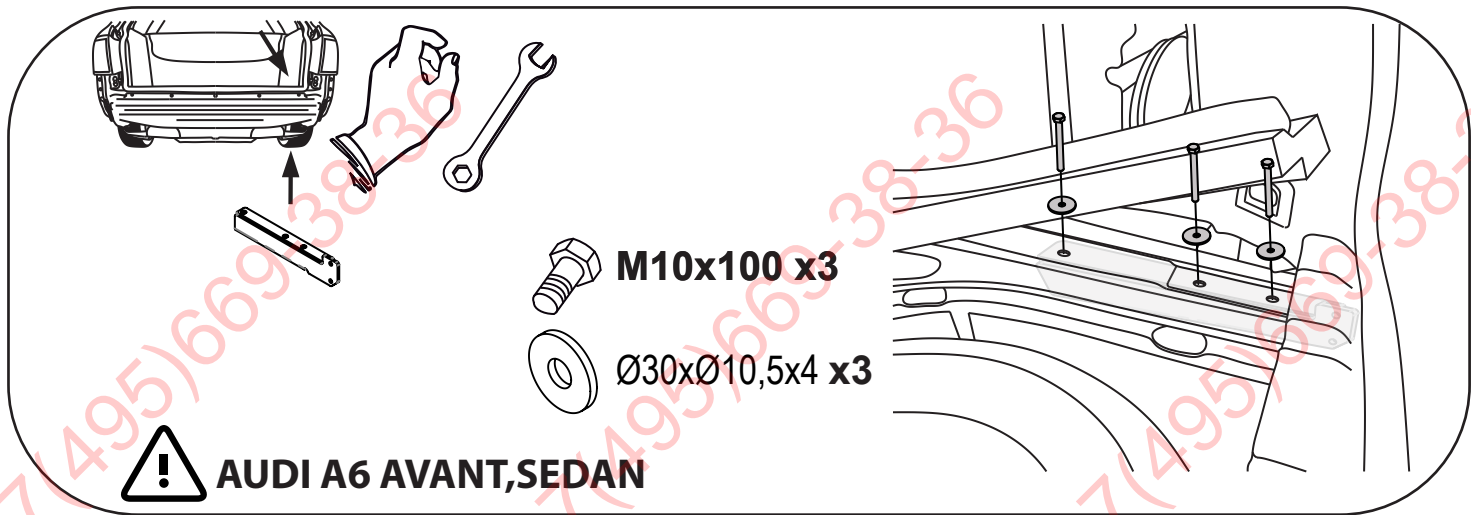
- Desmontar el parachoques.
- Desenroscar la barra de choques de la banda trasera del coche (ya no se usará).
- Introducir los elementos de la bola de remolque D y C en los largueros y, a través de los orificios tecnológicos en los largueros, atornillar ligeramente con tornillos M10x100 8.8 (p. 2), empleando arandelas ampliadas.
- Atornillar la viga de la bola de remolque A con los elementos C y D, usando tornillos M12x40 8.8 (p. 1).
- Apretar todos los tornillos con el par según la tabla anterior.
- Apretar el parachoques.
- Apretar la bola y la placa eléctrica n tornillos M12x70 8.8. (p. 3).
- Conectar la instalación eléctrica.

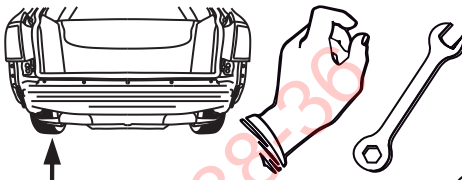
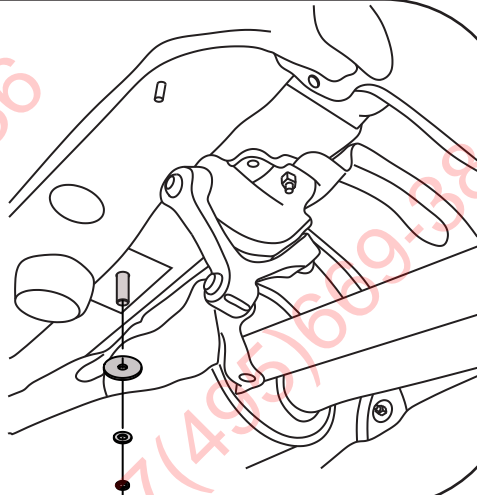


**! AUDI A6 AVANT, SEDAN**




**! AUDI A6 QUATTRO**

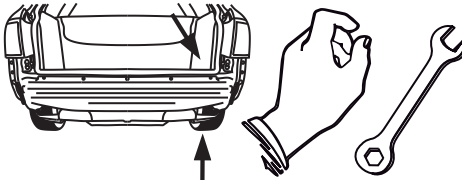
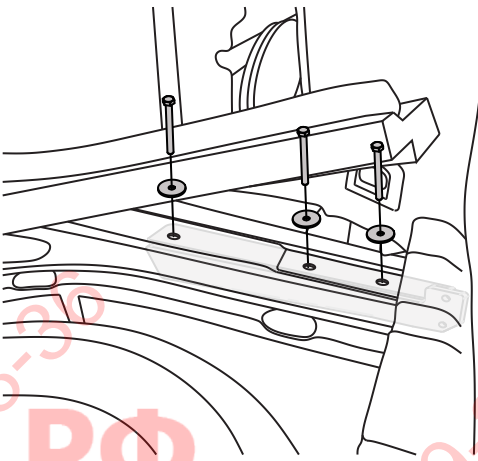









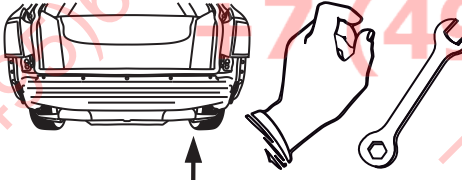
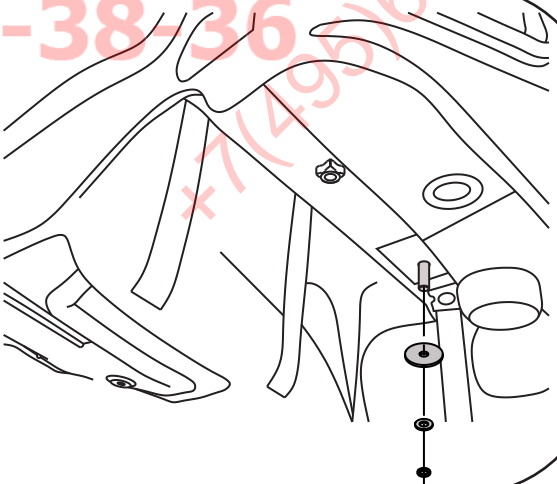
**!** AUDI A6 QUATTRO

-  10,2 x1
-  Ø30xØ10,5x4 x1
-  M10 x1







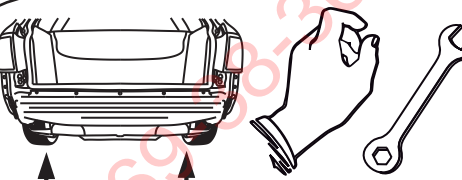
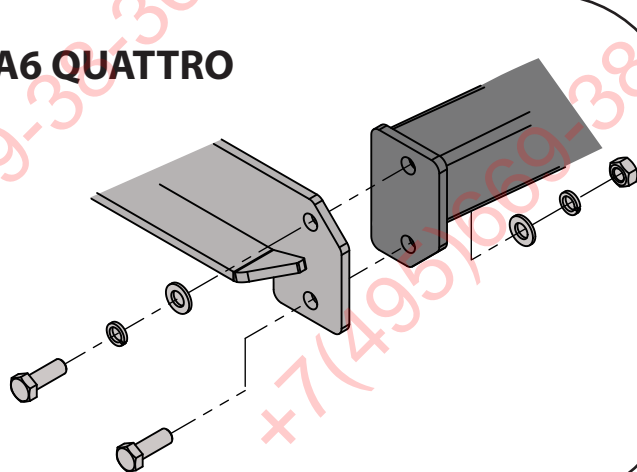
**!** AUDI A6 QUATTRO

-  M10x100 x3
-  Ø30xØ10,5x4 x3








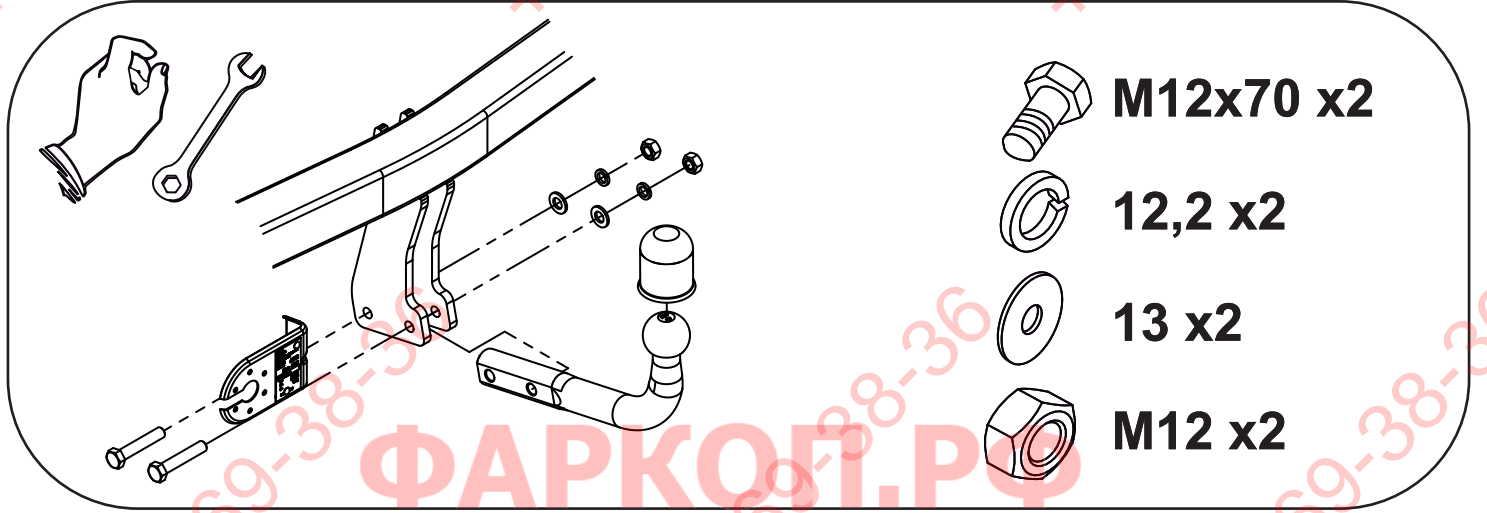
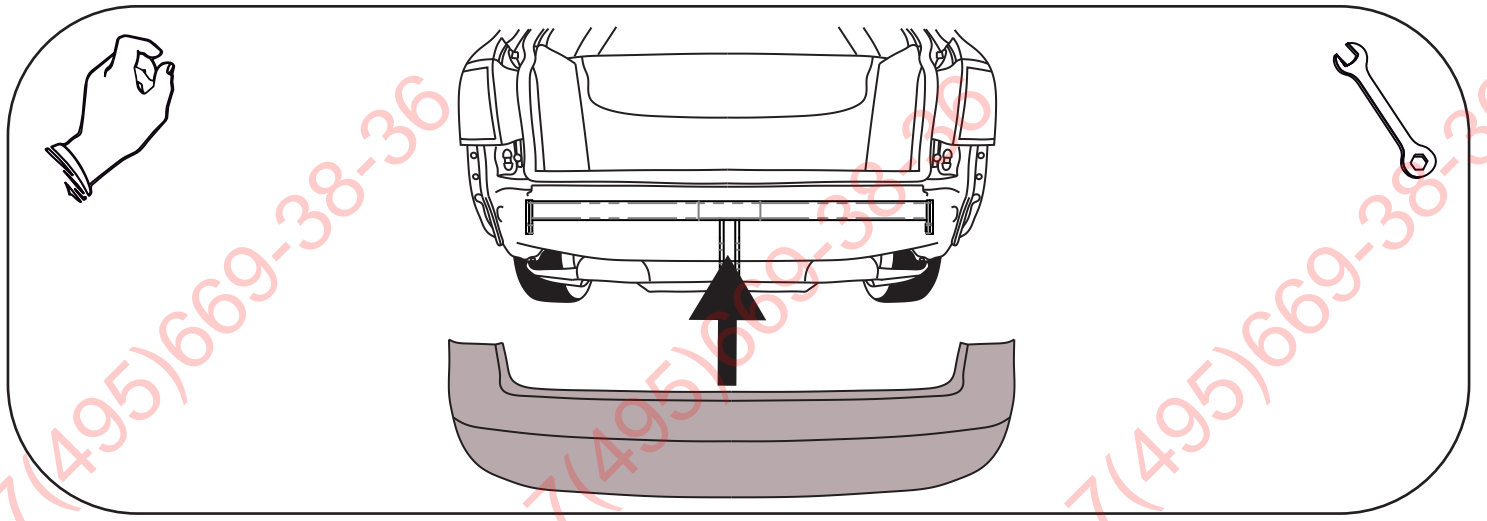
**!** AUDI A6 QUATTRO

-  10,2 x1
-  Ø30xØ10,5x4 x1
-  M10 x1

**!** AUDI A6 QUATTRO

-  M12x40 x4
-  12,2 x4
-  13 x4
-  M12 x2



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